IN THE CLAIMS:

Please amend claims 4, 6-10, 17 and 20, cancel claims 18-19 without prejudice, and replace the claims as follows:

- 1. (Original) A method for processing a substrate, comprising: plating a conductive layer onto a substrate; transferring the substrate from a plating cell to a cleaning cell; heating the substrate in the cleaning cell; transferring the substrate from the cleaning cell to an annealing station; and annealing the substrate at the annealing station at a temperature of between about 150 °C and about 450 °C.
- 2. (Original) The method of claim 1, wherein heating the substrate comprises applying a rinsing solution having a temperature of between about 50 °C and about 100 °C.
- 3. (Original) The method of claim 1, wherein heating the substrate comprises applying a rinsing solution having a temperature of between about 75 °C and about 100 °C and drying the substrate in the cleaning cell.
- 4. (Currently Amended) The method of claim 3, further comprising drying the substrate in the cleaning cell <u>by</u> rotating the substrate at a rate of between about 10 rpm and 500 rpm.
- 5. (Original) The method of claim 1, wherein heating the substrate comprises radiating the substrate while a rinsing fluid is dispensed thereon.
- 6. (Currently Amended) The method of claim 1, <u>further comprising drying the substrate in the cleaning cell</u>, wherein a timeframe between drying the substrate and annealing the substrate is between about 20 seconds and about 60 seconds.

- 7. (Currently Amended) The method of claim 6 [[1]], wherein a duration of the drying is between about 5 seconds and about 25 seconds.
- 8. (Currently Amended) A method of processing a substrate, comprising: plating a conductive layer onto a substrate; rinsing the substrate of unwanted residue chemicals;

preheating the substrate during the rinsing process to a temperature of between about 50 °C and about 100 °C; and

annealing the substrate at an annealing station at a temperature of between about 150 °C and about 450 °C subsequent to the preheating process, wherein the preheating is conducted in a spin rinse dry cell.

- 9. (Currently Amended) The method of claim 8, <u>further comprising transferring</u> the substrate from the spin rinse dry cell to the annealing station wherein rinsing and preheating are conducted in a spin rinse dry cell.
- 10. (Currently Amended) The method of claim 9, wherein <u>pre</u>heating comprises dispensing a heated rinsing solution onto the substrate.
- 11. (Original) The method of claim 10, wherein the heated rising solution comprises deionized water at a temperature of between about 50 °C and about 100 °C.
- 12. (Original) The method of claim 9, further comprising transferring the substrate from the spin rinse dry cell to the annealing station when the preheating is finished, the transferring process having a duration of between about 20 seconds and about 60 seconds.
- 13. (Original) The method of claim 8, wherein preheating the substrate comprises applying radiant heat to the substrate during the rinsing.

- 14. (Original) The method of claim 8, wherein the rinsing and preheating steps are conducted simultaneously.
- 15. (Original) The method of claim 8, further comprising controlling a temperature of a rinsing fluid to remain at a constant temperature.
- 16. (Original) The method of claim 15, further comprising reading a temperature of a heated solution with a thermocouple and controlling a heater positioned in communication with the rinsing solution in accordance with a temperature indicated by the thermocouple.
- 17. (Currently Amended) An apparatus for processing a substrate, comprising:
- a plating cell positioned on a processing platform, the plating cell being configured to plate a conductive layer onto the substrate;
 - a rinsing cell positioned on the processing platform, the rinsing cell comprising:
 - a substrate support member configured to support the substrate for processing;
 - a fluid dispensing nozzle positioned to dispense a rinsing solution onto the substrate; and
 - a <u>radiant</u> fluid heating assembly <u>connected to the rinsing cell and disposed</u> to provide radiant heat to directly heat the <u>substrate</u> positioned in fluid communication with the fluid dispensing nozzle, the fluid heating assembly being configured to supply a heated rinsing solution at a temperature of between about 50 °C and about 100 °C; and
- a substrate annealing station positioned in communication with the processing platform.
- 18-19. (Cancelled).
- 20. (Original) The apparatus of claim 18, wherein the <u>radiant</u> substrate heating assembly <u>further</u> comprises <u>a temperature monitoring device</u> a <u>fluid tank having a</u>

being configured to monitor the temperature of the substrate and control the application of electrical power to the radiant heating assembly maintain fluid in the tank at a predetermined temperature.